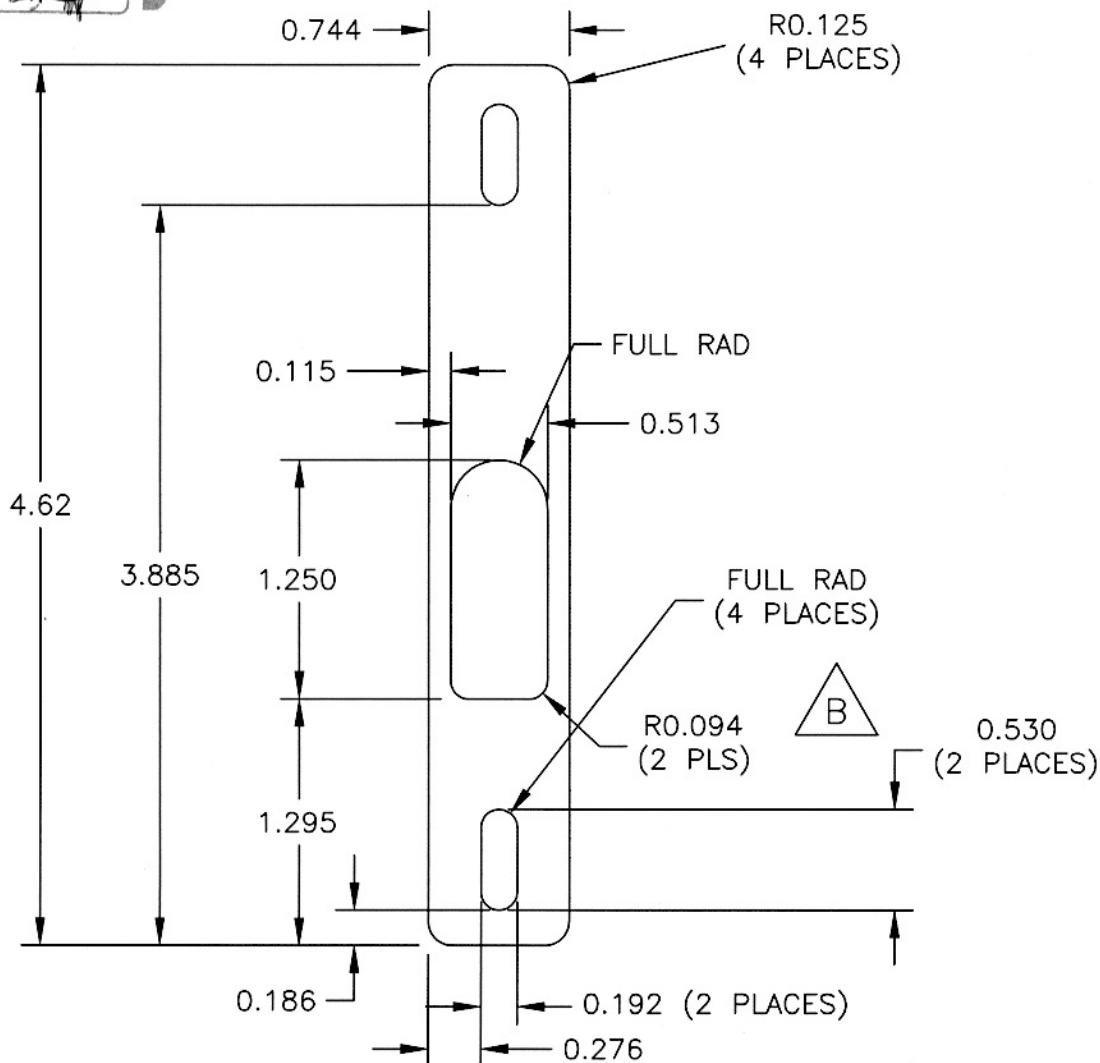


DART

DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3128	REV. B SHEET 1 OF 1
DATE 04.10.18		TITLE SHIM	SCALE 1:1
A	02.04.18	NEW ISSUE	
B	04.10.18	ADD PART MARKING; ADD R0.094	

RELEASED
04.11.23

D3128-1 SHIM
REPLACES PREMIER P/N B30-23000-235

NOTES

- 1) MATERIAL: 5052-H32/H34 (QQ-A-250/8) OR 6061-T6 (QQ-A-250/11)
OR 2024-T3 (QQ-Q-250/4) 0.080" THICK
(REF DART SPEC 5052H32S.080 OR 6061T6S.080 OR 2024T3S.080)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 6) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

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